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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/516,922	12/07/2004	Michael Hesse	53620	7432
26474	7590 09/12/2006	EXAMINER		INER
NOVAK DRUCE DELUCA & QUIGG, LLP			GALE, KELLETTE	
1300 EYE STREET NW SUITE 400 EAST TOWER WASHINGTON, DC 20005			ART UNIT	PAPER NUMBER
			1621	
			DATE MAILED: 09/12/2006	

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)
	10/516,922	HESSE ET AL.
Office Action Summary	Examiner	Art Unit
·	Kellette Gale	1621
The MAILING DATE of this communication ap Period for Reply	pears on the cover sheet with the c	orrespondence address
A SHORTENED STATUTORY PERIOD FOR REPL WHICHEVER IS LONGER, FROM THE MAILING D  - Extensions of time may be available under the provisions of 37 CFR 1. after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period  - Failure to reply within the set or extended period for reply will, by statut Any reply received by the Office later than three months after the mailin earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 136(a). In no event, however, may a reply be tin will apply and will expire SIX (6) MONTHS from e, cause the application to become ABANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133).
Status		
<ul> <li>1) ⊠ Responsive to communication(s) filed on <u>07 F</u></li> <li>2a) ☐ This action is <b>FINAL</b>. 2b) ☒ This</li> <li>3) ☐ Since this application is in condition for allowated closed in accordance with the practice under Exercise 1.</li> </ul>	s action is non-final. ince except for formal matters, pro	
Disposition of Claims		
4)  Claim(s) 27-55 is/are pending in the application 4a) Of the above claim(s) is/are withdray 5)  Claim(s) is/are allowed. 6)  Claim(s) 27-30,32-39,41,45,48 and 50-55 is/a 7)  Claim(s) 31,40,42-44,46,47 and 49 is/are objection 8)  Claim(s) are subject to restriction and/o Application Papers  9)  The specification is objected to by the Examination The drawing(s) filed on is/are: a) accompany and applicant may not request that any objection to the Replacement drawing sheet(s) including the correction The oath or declaration is objected to by the Examination The oath or declaration is objected to by the Examination The oath or declaration is objected to by the Examination The oath or declaration is objected to by the Examination The oath or declaration is objected to by the Examination The oath or declaration is objected to by the Examination The oath or declaration is objected to by the Examination The oath or declaration is objected to by the Examination The oath or declaration is objected to by the Examination The oath or declaration is objected to by the Examination The oath or declaration is objected to by the Examination The oath or declaration is objected to by the Examination The oath or declaration is objected to by the Examination The oath or declaration is objected to by the Examination The oath or declaration is objected to by the Examination Theorem The oath or declaration is objected to by the Examination Theorem	iwn from consideration.  re rejected.  ected to.  or election requirement.  er.  cepted or b) objected to by the leading of the drawing of th	e 37 CFR 1.85(a). jected to. See 37 CFR 1.121(d).
Priority under 35 U.S.C. § 119		
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of:  1. Certified copies of the priority documen 2. Certified copies of the priority documen 3. Copies of the certified copies of the priority application from the International Burea * See the attached detailed Office action for a list	ts have been received. ts have been received in Applicationity documents have been receive uu (PCT Rule 17.2(a)).	ion No ed in this National Stage
Attachment(s)  1) Notice of References Cited (PTO-892)  2) Notice of Draftsperson's Patent Drawing Review (PTO-948)  3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08 Paper No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail D  5) Notice of Informal F 6) Other:	

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#### **DETAILED ACTION**

#### Specification

The disclosure is objected to because of the following informalities: on page 26, line 6 of the specification, "BSA" has not been defined. Appropriate correction is required.

The abstract of the disclosure is objected to because it exceeds the requirement for no more than 150 words. Also, the use of the word "said" is not proper form.

Correction is required. See MPEP § 608.01(b).

Applicant is reminded of the proper language and format for an abstract of the disclosure.

The abstract should be in narrative form and generally limited to a single paragraph on a separate sheet within the range of 50 to 150 words. It is important that the abstract not exceed 150 words in length since the space provided for the abstract on the computer tape used by the printer is limited. The form and legal phraseology often used in patent claims, such as "means" and "said," should be avoided. The abstract should describe the disclosure sufficiently to assist readers in deciding whether there is a need for consulting the full patent text for details.

The language should be clear and concise and should not repeat information given in the title. It should avoid using phrases which can be implied, such as, "The disclosure concerns," "The disclosure defined by this invention," "The disclosure describes," etc.

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#### Claim Rejections - 35 USC § 112

The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

Claim 29 recites the limitation "the hot spot temperature" in the first line. There is insufficient antecedent basis for this limitation in the claim.

Claims 50-53 recites the limitation "the absorbent". There is insufficient antecedent basis for this limitation in the claim.

#### Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:

- 1. Determining the scope and contents of the prior art.
- 2. Ascertaining the differences between the prior art and the claims at issue.
- 3. Resolving the level of ordinary skill in the pertinent art.
- 4. Considering objective evidence present in the application indicating obviousness or nonobviousness.

Claims 27-30, 32-39, 41, 45, 48, and 54-55 are rejected under 35 U.S.C. 103(a) as being unpatentable over Budge et al (US 5,196,602).

Applicant claims a process for preparing optionally substituted 1,4-butanediol by a two stage catalytic hydrogenation in the gas phase of C4-dicarboxylic acids and/or of

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derivatives thereof wherein a gas stream of the C4-dicarboxylic acid or derivative thereof is introduced at a temperature of 200-300°C and from 2-60 bar into a first reactor and catalytically hydrogenating it in the phase to a product which contains mainly optionally alkyl-substituted y-butyrolactone, removing succinic anhydride, and introducing the resultant product stream to a second hydrogenation stage followed by removal of intermediates, by-products, and any unconverted reactant, and optionally recycling unconverted intermediates into one or both hydrogenation stages. The catalyst is said to be free of chromium with no more than 95% CuO and no less than 5% of an oxidic support.

## Determination of the scope and content of the prior art (MPEP §2141.01)

Budge et al teaches a two stage process for hydrogenating maleic anhydride to produce 1,4-butanediol wherein the temperature in the first stage is 100-350°C with a pressure of 1-103 bar (col.3, lines 49-50, 54) and the temperature in the second stage is 180-350°C with a pressure of 51-103 bar (see abstract and col. 3, lines 59-60, 63-65). Within the process the hydrogen/maleic anhydride ratio is said to be between 20/1 and 600/1 (col. 3, line 55). The reaction uses a fixed or fluid bed reactor for continuous operation (col. 4, lines 7-10). The catalyst used may be in the form of mixed oxides comprising copper, zinc, and aluminum with supports that may comprise alumina (please see heading, "Catalyst" in col. 2).

Ascertainment of the difference between the prior art and the claims (MPEP §2141.02)

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Budge et al does not specifically teach the removal of succinic anhydride or the specific temperatures, pressures, and concentration ranges listed in the claims. Also, Budge et al does not recite the use of shaft or tube and bundle type reactors.

### Finding of prima facie obviousness Rational and Motivation (MPEP §2142-2143)

Although the specification of the instant application does not specifically teach steps of how the succinic anhydride is removed from the reaction, it apparent that in the prior art, Budge et al, the succinic anhydride is removed from the reaction via the second hydrogenation stage. There are no showing of unexpected results in removing the succinic anhydride via the order of steps indicated in claim 1 as the same product is obtained. Therefore it would not only be obvious, but also, one of ordinary skill in the art would be motivated to remove succinic anhydride from the reaction mixture via a second hydrogenation stage.

It would also be obvious for one of ordinary skill in the art at the time of the instant invention to utilize any type of fixed or fluid bed reactor such as a shaft or tube and bundle reactor. One of ordinary skill in the art would be motivated to do so for various reasons such as cost and availability.

Also, please note that merely modifying the process conditions such as temperature and concentration is not a patentable modification absent a showing of criticality. <u>In re Aller</u>, 220 F.2d 454, 456, 105 USPQ 233, 235 (CCPA 1955).

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#### More 103 Rejections

Claims 27-30, 32-39, 41, 45, 48, and 54-55 are rejected under 35 U.S.C. 103(a) as being unpatentable over Budge et al (US 5,196,602) in view of Kuksal et al (Applied Catalysis A: General, 228 (2002).

Applicant claims a process for preparing optionally substituted 1,4-butanediol by a two stage catalytic hydrogenation in the gas phase of C4-dicarboxylic acids and/or of derivatives thereof wherein a gas stream of the C4-dicarboxylic acid or derivative thereof is introduced at a temperature of 200-300°C and from 2-60 bar into a first reactor and catalytically hydrogenating it in the phase to a product which contains mainly optionally alkyl-substituted y-butyrolactone, removing succinic anhydride, and introducing the resultant product stream to a second hydrogenation stage followed by removal of intermediates, by-products, and any unconverted reactant, and optionally recycling unconverted intermediates into one or both hydrogenation stages. The catalyst is said to be free of chromium with no more than 95% CuO and no less than 5% of an oxidic support.

# Determination of the scope and content of the prior art (MPEP §2141.01)

Please see the description of the teachings of Budge et al above.

Also, Kuksal et al recites that succinic anhydride is a highly undersireable intermediate since it reacts with 1,4-butanediol to form various by-products (please see abstract, lines 12 and 13).

Ascertainment of the difference between the prior art and the claims

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#### (MPEP §2141.02)

Budge et al does not specifically teach the removal of succinic anhydride or the specific temperatures, pressures, and concentration ranges listed in the claims. Also, Budge et al does not recite the use of shaft or tube and bundle type reactors.

#### Finding of prima facie obviousness

#### Rationale and Motivation (MPEP §2142-2143)

Based on the teaching of Kuksal et al and his desire to suppress the occurrence of succinic anhydride in the hydrogenation of maleic anhydride, one of ordinary skill in the art would find it obvious to remove the succinic anhydride from the intermediate reaction mixture before the second hydrogenation stage in the reaction recited by Budge et al in order to prevent the formation of unwanted by-products such as various oligo- and polyesters. One of ordinary skill in the art at the time of the instant invention would be motivated to do so in order to obtain a 1,4-butanediol product having higher purity.

It would also be obvious for one of ordinary skill in the art at the time of the instant invention to utilize any type of fixed or fluid bed reactor such as a shaft or tube and bundle reactor. One of ordinary skill in the art would be motivated to do so for various reasons such as cost and availability.

Also, please note that merely modifying the process conditions such as temperature and concentration is not a patentable modification absent a showing of criticality. In re Aller, 220 F.2d 454, 456, 105 USPQ 233, 235 (CCPA 1955).

#### Allowable Subject Matter

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Claims 31, 40, 42-44, 46-47, and 49 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

#### Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Kellette Gale whose telephone number is (571) 272-8038. The examiner can normally be reached on M-F (6:30am-3:00pm).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Thurman Page can be reached on (571) 272-0602. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Kellette Gale Patent Examiner Technology Center 1600

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August 31, 2006

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